



## EMPIRICAL TORQUE VALUES FOR NYLOK SCREWS

Empirical torque values approximate the prevailing torque developed by Nylok screws. This torque should be added to the non-locking seating torque to develop approximately the same tension in assembly.

<u>SIZE</u>	<u>EMPIRICAL VALUE</u>	<u>SIZE</u>	<u>EMPIRICAL VALUE</u>
0	2. IN.OZ	1/4	12 IN.LB
1	4. IN.OZ	5/16	24 IN.LB
2	9. IN.OZ	3/8	32 IN.LB
3	16. IN.OZ	7/16	40 IN.LB
4	1.5 IN.LB	1/2	60 IN.LB
5	2. IN.LB	9/16	80 IN.LB
6	3. IN.LB	5/8	120 IN.LB
8	4. IN.LB	3/4	160 IN.LB
10	6. IN.LB	7/8	240 IN.LB
12	8. IN.LB	1"	320 IN.LB